



**Northeast Metal  
Fabricators**

**ONSITE ROLL FORMING  
REQUIRED CONDITIONS PER NEMFAB**

Northeast Metal Fabricators will provide:

Roll Forming  
Metal Roof Accessories

52 Southwest Cutoff - Northborough, MA 01532  
**508.389.8550**  
www.northeastmetalfab.com

NEMFAB requires the contractor to sign the order sheet and have the proposed panel cut lengths and accessories prior to arrival and fabrication. NEMFAB must approve any changes from the order sheet. NEMFAB is not responsible for material shortages if changes are made at the job site. All jobs MUST have field measurements verified prior to the roll forming equipment arriving. The customer will be responsible for inaccurate field measurements.

Payment is required prior to Fabrication of panels and accessories.

**The Customer/Installer is responsible for the following:**

1. A safe work area. The roll forming area must be a minimum of 30' plus panel length and 30' wide.
2. Labor to move and stack the panels is the responsibility of the Installer. At least one worker per 12'- 15' length. NEMFAB is not responsible for damaged panels after they are formed.
3. There will be one location for all roof forming.
4. If there are delays, not caused by weather there may be an additional charge for the delay.

**Weather:**

1. NEMFAB will NOT roll form during inclement weather. If inclement weather is forecasted the day of the forming, we will postpone until the next available day.

**Oil Canning:**

1. Oil Canning is a by-product of all forms of metal roofing. Oil Canning is not caused for rejection. Clip Relief will help reduce oil canning and will be used on all panels unless otherwise stated prior to roll forming.

CONTRACTOR SIGNATURE \_\_\_\_\_

DATE \_\_\_\_\_